

April 5

Work Order ID 80176

80176

Page 1

February-13-12 10:40:30 AM

Item ID: D350-591-312

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Heli-Access-Step, Long RH

Start Date: 13/02/2012 Start Qty: 10.00

10

Cust Item ID:

Required Date: 05/04/2012 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: M.C.J.

Date: 12/02/13 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3272

Rev B

100

100

DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile and type labels as per PPP D350-591-312 CHG001

5/12/04/05

110

110

Large Fab

Large Fab

Large Fab

Memo

0.00

0.00

1-Bevel end for welding FWD ONLY

2-Weld Support using Jig DT8719, weld Fwd End Plate as per QSI 004 & Dwg D3272

A/R Aluminum Rod 119785

3-Grind End Plate flush 120169

→ Ac 12.03.19 (x10) φ

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Cust Item ID:

Required Date: 05/04/2012 Req'd Qty: 10.00

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC9- Inspect visual per QSI004- Fusion Welds

0.00

120

QC

Memo

0.00

Quality Control

10 0 BE 12/03/20

130

QC5- Inspect part completeness to step on W/O

0.00

130

QC

Memo

0.00

Quality Control

8 12/03/22

(X10)

R4

140

Chemical Conversion Coat per QSI005 4.1

0.00

140

HandFinish

Memo

0.00

Hand Finishing

Ae 12.03.23

(X10)

W/O:		WORK ORDER CHANGES					
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Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	QC3- Inspect Part Finish	0.00							
150									
QC	Memo	0.00				10	0		
Quality Control									
180		0.00							
180									
Large Fab	Memo	0.00							
Large Fab	1-Assemble Leg Assembly as per Dwg D3272.								
	2-Leave one rivet out until welding is complete.								
	3-Bevel Aft end for welding								
	4-Inspect for foreign object as per QSI 024								
	5-Weld Aft End Plate as per QSI 004 & Dwg D3272								
	A/RAluminum Rod 119785								
	6-Grind End Plate flush								
	7-Install last rivet as per Dwg.								

12.03.24

Ae 12.03.24 **(X10)** *0*

12.03.26

Ae 12.03.27 **(X10)**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Reference:

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Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190 *190* QC Quality Control	QC10- Inspect visual per QSI004- ground welds Memo	0.00 0.00	8/12/13/28						
200 *200* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00	8/12/13/28						(410) RH
210 *210* HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1 Memo	0.00 0.00							10 12/13/28

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

220	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum	0.00							
-----	--	------	--	--	--	--	--	--	--

220

Powdercoat

Powder Coating

Memo

START TIME: 10:45OVEN TEMPERATURE: 320°FFINISH TIME: 11:45

0.00

10X ✓ M/L 12/03/31
RH

230

Wing Walk as per dwg QSI005 4.4 Batch M120959***230***

HandFinish

Hand Finishing

Memo

0.00

10X ✓ M/L 12/04/02
RH

240

QC3- Inspect Part Finish

240

QC

Quality Control

Memo

0.00

10 AR 12-4-2

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
250	Pick Kit	0.00							
250									
Packaging	Memo	0.00							
Packaging									
260	QC4- 100% Inspect kits for completeness	0.00							
260									
QC	Memo	0.00							
Quality Control									
270	Packaging	0.00							
270									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD350-591-312								
	Location: <u>Ann</u>								

Handwritten notes and stamps:
- Under 250: 100 Sp 12-04-02 
- Under 260: Encl 10/05 (40)
- Under 270: 12/4/15 sl (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
280	QC21- Final Inspection - Work Order Release	0.00							
280									
QC	Memo	0.00							
Quality Control									

CK 12/4/9

MF
12-04-9

W/O:		WORK ORDER CHANGES					
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Parent Item: D350-591-312

D350-591-312

Parent Item Name: Heli-Access-Step, Long RH

Start Date: 13/02/2012

Required Date: 05/04/2012

Start Qty: 10.00

Required Qty: 10.00

Comments:

IPP Rev:A04.03.22New issue KJ/RF

IPP Rev:B 07-06-09 Added D3572-1 JLM

IPP Rev:C 08-04-02 ECN1163 DD verified by:EC

IPP Rev:D 08-04-08 ECN1164 DD verified by:eC IPP Rev:D

fixe route seq in bom DD 10.04.28 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3272-1		Manufactured	No			110	Each	20.0000	1	10			

D3272-1

Step

**

12.03.13

Location	Loc Qty	Loc Code
ST	-10	
WA	30	
78784	10	
78788	10	

D3067-1

Manufactured No

110 Each

106.0000

1

10

D3067-1

End Plate

**

12.03.13

Location	Loc Qty	Loc Code
WA	28	
78022	28	
WA016	78	
67582	2	
68214	1	
79607	75	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Work Order ID: 80176

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Parent Item: D350-591-312

D350-591-312

Parent Item Name: Heli-Access-Step, Long RH

Start Date: 13/02/2012

Required Date: 05/04/2012

Start Qty: 10.00

Required Qty: 10.00

D3219-1 Manufactured No

110 Each 160.0000 2 20

D3219-1

Plate

**

12.03.13

Location	Loc Qty	Loc Code
WA016	160	
73410	12	
77674	6	
78763	142	

20

D3066-1 Manufactured No

180 Each 146.0000 2 20

D3066-1

Spacer

**

12.03.24

Location	Loc Qty	Loc Code
WA	146	
78605	106	
79729	40	

X20

MS20600-AD4W4 Purchased No

180 Each 2,618.000 16 160

MS20600-AD4W4

Rivets

**

B120769 x 164
B121011 x 96
12.03.24

Location	Loc Qty	Loc Code
ST321	2613	
116188	59	
117364	253	
117601	200	
117885	195	
118840	1089	
119860	30	
119883	155	
120308	632	
WA018	5	
116712	5	

W/O:		WORK ORDER CHANGES					
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D350-591-312

Parent Item Name: Heli-Access-Step, Long RH

Start Date: 13/02/2012

Required Date: 05/04/2012

Start Qty: 10.00

Required Qty: 10.00

D3065-041

Manufactured No

180

Each

14.0000

1

10

D3065-041

Step Leg Assembly Hi

**

B78799(x10) Ae 12.03.24

Location

Loc Qty

Loc Code

WA

14

66149

0

78797

13

79336

1

D3067-1

Manufactured No

180

Each

106.0000

1

10

D3067-1

End Plate

**

12.03.27

Location

Loc Qty

Loc Code

WA

28

-78022

28

WA016

78

67582

2

68214

1

79607

75

AN3-35A

Purchased No

250

Each

177.0000

2

20

AN3-35A

Bolt

**

SPB121068 12-0403

Location

Loc Qty

Loc Code

ST353

177

120187

127

120644

50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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D350-591-312

Parent Item Name: Heli-Access-Step, Long RH

Start Date: 13/02/2012

Required Date: 05/04/2012

Start Qty: 10.00

Required Qty: 10.00

D3235-1 Manufactured No 250 Each 25.0000

D3235-1

Mounting Lug

2 20

**

B78787 SP

Location Loc Qty Loc Code

ST471 20

77566 20

ST481 5

75547 5

D3278-041 Manufactured No 250 Each 41.0000

D3278-041

Support Assembly

1 10

**

B78795 SP

Location Loc Qty Loc Code

ST481 41

77057 1

78794 40

AN960JD416 NAS1149D0463J Purchased No 250 Each 8.0000

AN960JD416

Washer

16 160

**

m121011 SP

Location Loc Qty Loc Code

ST351 8

116289 8

AN960JD516 NAS1149D0563J Purchased No 250 Each 0.0000

AN960JD516

Washer

4 40

**

SP m119717

AN5-36A Purchased No 250 Each 207.0000

AN5-36A

Bolt

2 20

**

SP 12-04-03

Location Loc Qty Loc Code

ST340 207

120187 192

120423 15

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
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Parent Item Name: Heli-Access-Step, Long RH

Start Date: 13/02/2012

Required Date: 05/04/2012

Start Qty: 10.00

Required Qty: 10.00

D2618

Manufactured No

250

Each

206.0000

2 20

D2618

Bushing

Location

Loc Qty

Loc Code

ST012

206

76130

2

77563

4

78537

200

D2230-3

Manufactured No

250

Each

16.0000

4 40

D2230-3

Lug

Location

Loc Qty

Loc Code

ST480

16

53881

4

70973

1

77561

11

D2856-400

Manufactured No

250

f

241.0073

1.2 12

D2856-400

Abraison Strip

Location

Loc Qty

Loc Code

ST409

241.007258

63735

0.6696

68076

0.3149

71164

21.66

73491

2.362758

79551

216

cut (2) D2856-400-720 as per dwg

W/O:		WORK ORDER CHANGES					
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Start Date: 13/02/2012

Required Date: 05/04/2012

Start Qty: 10.00

Required Qty: 10.00

MS21042L3

Purchased

No

250

Each

4,835.000

2

20

MS21042L3

Nut

**

Location

Loc Qty

Loc Code

ST300

4835

117441

25

117885

32

118451

5

118927

3

119017

4372

119075

398

Purchased

No

250

Each

1,357.000

8

80

AN4-13A

AN4-13A

Bolt

**

Location

Loc Qty

Loc Code

ST357

1357

119449

59

120187

798

120422

500

Purchased

No

250

Each

1,790.000

2

20

MS21042L5

MS21042L5

Nut

**

Location

Loc Qty

Loc Code

ST300

1790

116105

5

116548

43

117611

42

118179

200

119109

1500

W/O:		WORK ORDER CHANGES					
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Required Date: 05/04/2012

Start Qty: 10.00

Required Qty: 10.00

MS21042L4

Purchased

No

250

Each

5,401.000

8 80

MS21042L4

Nut

Location

Loc Qty

Loc Code

ST300

5401

117441

59

117601

157

118451

133

119017

200

119075

4852

AN960JD10

NAS1149D0363J

Purchased

No

250

Each

0.0000

AN960JD10

Washer

**

**

SOX

m120644

Sp 12-04-02.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

DART

DESIGN <i>GP</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>LE</i>	APPROVED <i>H</i>	DRAWING NO. D3272	REV. B SHEET 1 OF 3
DATE 07.05.18		TITLE STEP ASSEMBLY, HI LONG	SCALE NTS
A	04.03.01	NEW ISSUE	
B	07.05.18	D3272-1 WAS D2622-120	

RELEASED07.06.04 *H*

QTY -041	QTY -042	PART NUMBER	DESCRIPTION
X		D3272-041	STEP ASSEMBLY, HIGH LONG (LH)
	X	D3272-042	STEP ASSEMBLY, HIGH LONG (RH)
1	1	D3065-041	LEG ASSEMBLY
2	2	D3066-1	SPACER
2	2	D3067-1	END PLATE
2	2	D3219-1	SUPPORT
1	1	D3272-1	STEP
16	16	MS20600AD4W4	RIVET

GENERAL NOTES:

- 1) D3272-041 SHOWN. FOR D3272-042, INSTALL D3219-1 SUPPORT OPPOSITE SIDE
- 2) WELD PER DART QSI 004
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005.4.1
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX.

12/02/13
80196
P. 12/13

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

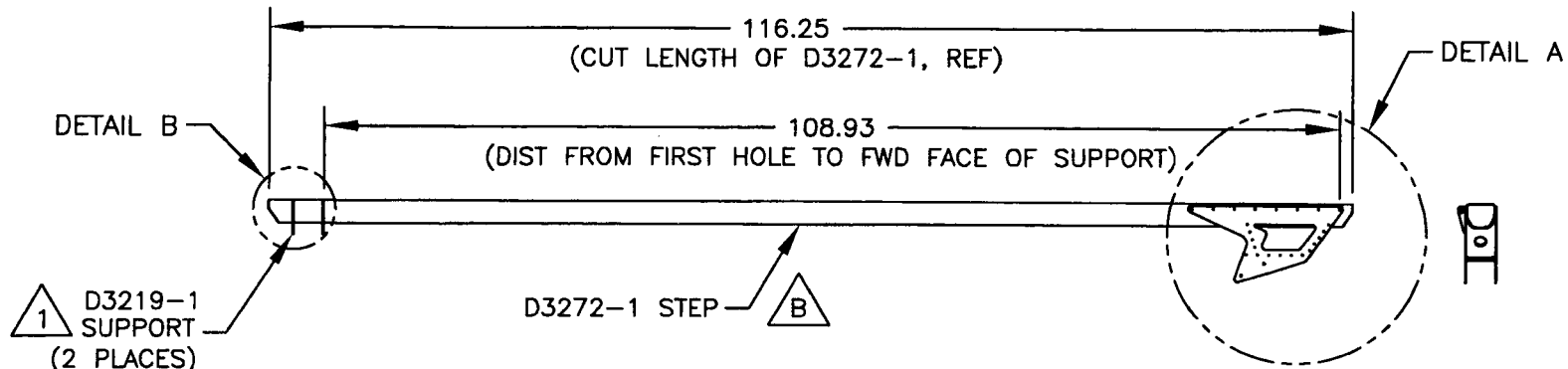
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

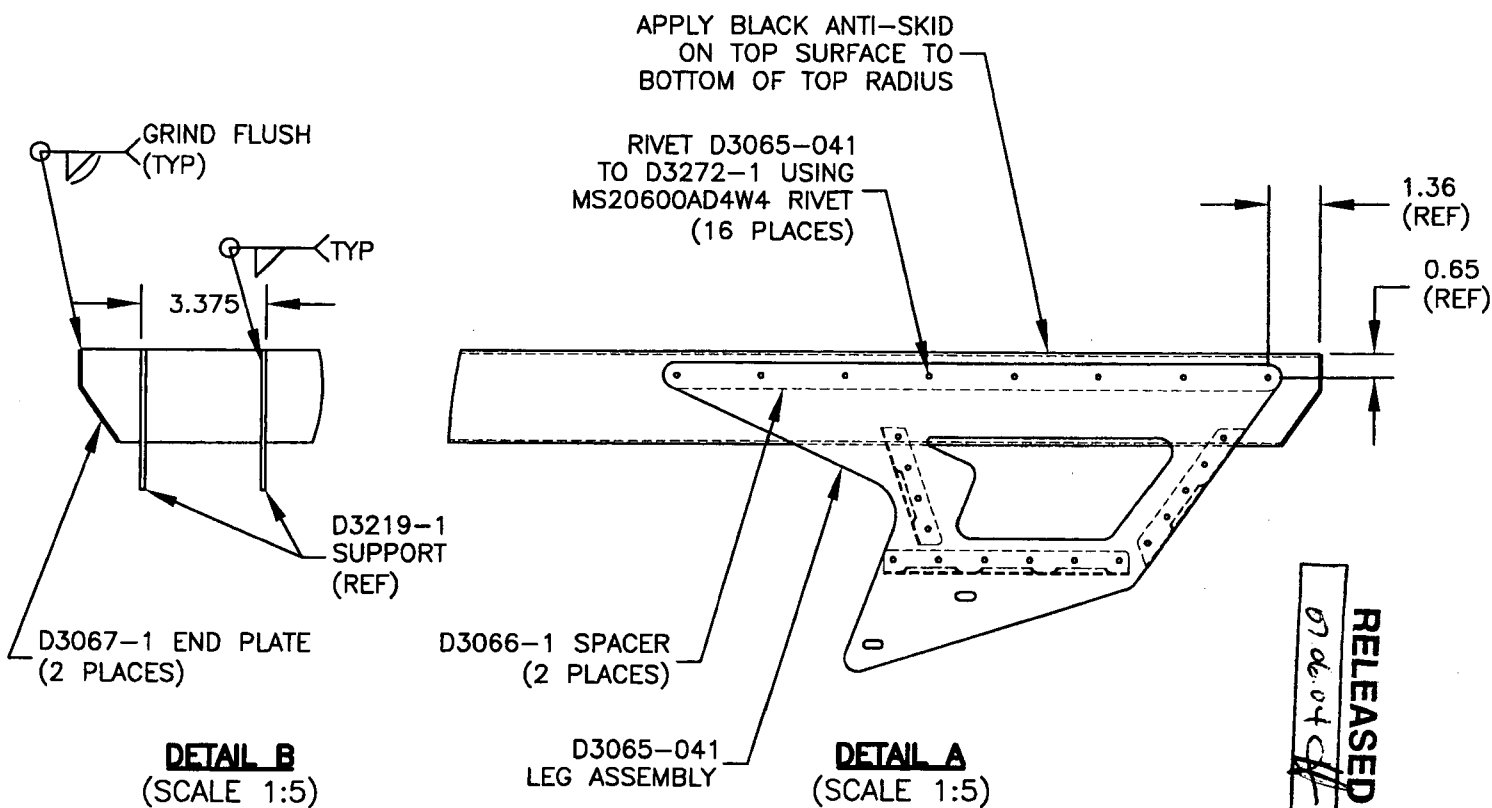
NOTE: Date & initial all entries

80176

DART



D3272-041 STEP ASSEMBLY (LH. SHOWN)
D3272-042 STEP ASSEMBLY (RH, OPPOSITE)



DESIGN	AP	DRAWN BY	JB	DART AEROSPACE LTD
CHECKED	CE	APPROVED	JB	HAWKESBURY, ONTARIO, CANADA
DATE	07.05.18	TITLE	D3272	REV. B
		STEP ASSEMBLY, HI LONG		SHEET 2 OF 3
				SCALE 1:20

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

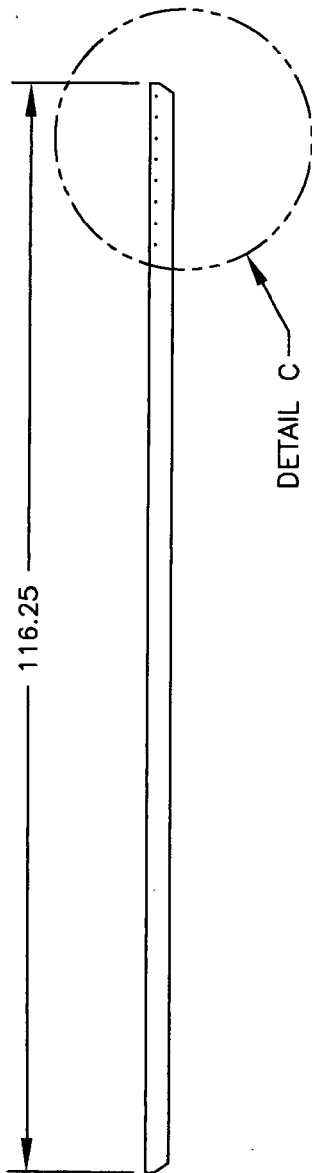
NOTE: Date & initial all entries



DESIGN GP	DRAWN BY B	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED H	DRAWING NO. D3272	REV. B SHEET 3 OF 3
DATE 07.05.18	TITLE STEP ASSEMBLY, HI LONG		SCALE 1:20

RELEASED

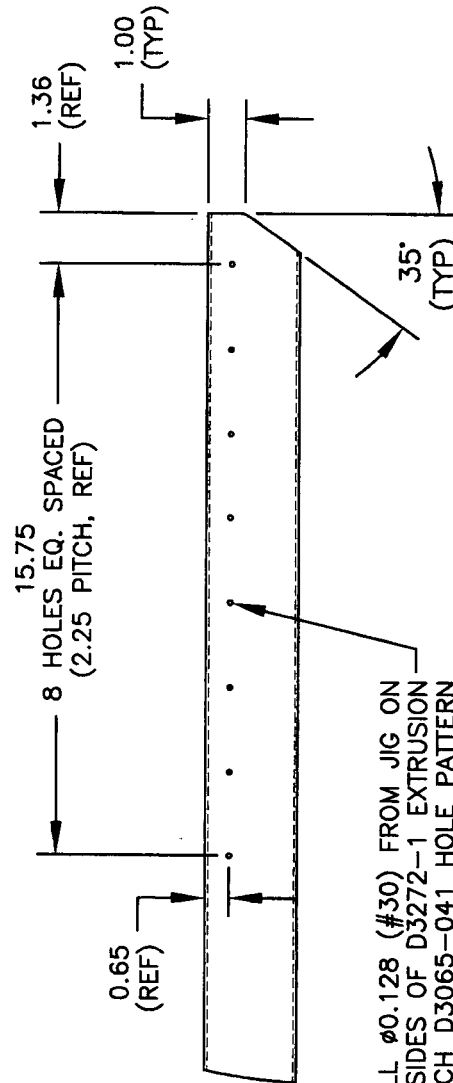
07.06.04



DETAIL C

B D3272-1 STEP

(MAKE FROM D2622-120 STEP EXTRUSION)



DRILL $\phi 0.128$ (#30) FROM JIG ON
BOTH SIDES OF D3272-1 EXTRUSION
TO MATCH D3065-041 HOLE PATTERN

C
(SCALE 1:5)

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

April 5

Work Order ID 80176

80176

February-13-12 10:40:30 AM

Item ID: D350-591-312

Accept

N900040100

Setup Start

Revision ID:

Item Name: Heli-Access-Step, Long RH

Stop

Start Date: 13/02/2012 Start Qty: 10.00

10

Cust Item ID:

Required Date: 05/04/2012 Req'd Qty: 10.00

10

Customer:

Reference:

Run Start

Approvals: Process Plan: M C J

Date: 12/02/13 Tooling:

Date:

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	R N
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Draw Nbr

Revision Nbr

D3272

Rev B

100

DOCUMENT CONTROL

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile and type labels as per PPP D350-591-312 CHG001

110

Large Fab

0.00

110

Large Fab

Memo

0.00

Large Fab

1-Bevel end for welding FWD ONLY

2-Weld Support using Jig DT8719, weld Fwd End Plate as per QSI 004 & Dwg

D3272

A/R Aluminum Rod

3-Grind End Plate flush

119785
120169

12.03.14

10

12.03.19

Qty -211	Qty -212	Qty -213	Qty -214	Qty -215	Qty -216	Qty -311	Qty -312	Part Number	Description
X								D350-591-211	<i>Heli-Access-Step</i> ™, Long Step – High Skid, LH
	X							D350-591-212	<i>Heli-Access-Step</i> ™, Long Step – High Skid, RH
		X						D350-591-213	<i>Heli-Access-Step</i> ™, Short Step – High Skid, LH
			X					D350-591-214	<i>Heli-Access-Step</i> ™, Short Step – High Skid, RH
				X				D350-591-215	<i>Heli-Access-Step</i> ™, Short Step – Low Skid, LH
					X			D350-591-216	<i>Heli-Access-Step</i> ™, Short Step – Low Skid, RH
						X		D350-591-311	<i>Heli-Access-Step</i> ™, Long Step – High Skid, LH
							X	D350-591-312	<i>Heli-Access-Step</i> ™, Long Step – High Skid, RH
1								D3070-041	STEP ASSEMBLY (HIGH-LONG, LH)
	1							D3070-042	STEP ASSEMBLY (HIGH-LONG, RH)
		1						D3078-041	STEP ASSEMBLY (HIGH-SHORT, LH)
			1					D3078-042	STEP ASSEMBLY (HIGH-SHORT, RH)
				1				D3168-041	STEP ASSEMBLY (LOW-SHORT, LH)
					1			D3168-042	STEP ASSEMBLY (LOW-SHORT, RH)
						1		D3272-041	STEP ASSEMBLY (HIGH-LONG, LH)
							1	D3272-042	STEP ASSEMBLY (HIGH-LONG, RH)
4	4							D2182B035	RUBBER CUSHION
		2	2	2	2			D2230-1	MOUNTING LUG
		2	2	2	2	4	4	D2230-3	MOUNTING LUG
8	8							D2274	RADIUS BLOCK
						2	2	D2618	BUSHING
4	4	4	4	4	4			D2732-030	CUSHION
2	2	1	1	1	1	2	2	D2856-400-720	ABRASION STRIP
2	2							D3064-1	CLAMP
1	1							D3079-041	SUPPORT ASSEMBLY
4	4							D3080-1	CLAMP
						2	2	D3235-1	MOUNTING LUG
						1	1	D3278-041	SUPPORT ASSEMBLY
2	2	2	2	2	2	2	2	AN3-35A	BOLT
10	10	2	2	2	2			AN4-11A	BOLT
		4	4	4	4	8	8	AN4-13A	BOLT
						2	2	AN5-36A	BOLT
4	4	4	4	4	4	4	4	AN960JD10	WASHER
20	20	12	12	12	12	16	16	AN960JD416	WASHER
						4	4	AN960JD516	WASHER
2	2	2	2	2	2	2	2	MS21042L3	NUT
10	10	6	6	6	6	8	8	MS21042L4	NUT
						2	2	MS21042L5	NUT
						1	1	*DSI 9410-011	STEP MODIFICATION KIT

*DSI 9410-011 Step Modification Kits are provided with all D350-591-311 and D350-591-312 Steps. This kit is provided as an option for the installer and is therefore **NOT REQUIRED** to complete the installation of the D350-591-311 or D350-591-312 Steps. Refer to Figure 21 for installation of the DSI 9410-011 Kit.